

Date: Tuesday, 03/02/2009 3:26:56 PM
 User: Linda Lacelle

HAi ONLY Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GASKET
 Job Number : 45481
 Estimate Number : 13487
 P.O. Number :
 This Issue : 03/02/2009 S.O. No. :
 Prsht Rev. : NC Part Number : D38071
 First Issue : / / Type : R & D SM/MED FAB Drawing Number : PROTO
 Previous Run : 05059 Drawing Revision : PROTO
 Material :
 Due Date : 06/02/2009 Qty: 1 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est Rev:A 08-07-21 new issue DD verified by:ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MNEO60S063 NEOPRENE SHEET 0.063



Comment: Qty.: 3.9375 sf(s)/Unit Total : 3.9375 sf(s)
 NEOPRENE SHEET 0.063
 batch: 109864 IB 9-2-4

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg D3807
 Dwg Rev: PROTO
 Prog Rev: TPE

IB 9-2-4



2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

16 090204

Date: Tuesday, 03/02/2009 3:26:56 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 45481

Part Number: D38071

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



NOT FOR SALE
HAI ONLY



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Mf 09-02-04

#00600

DART AEROSPACE LTD	Work Order: 45481
Description: GASKET	Part Number: D3807-1
Inspection Dwg: D3807-1, Rev:	Page 1 of 1

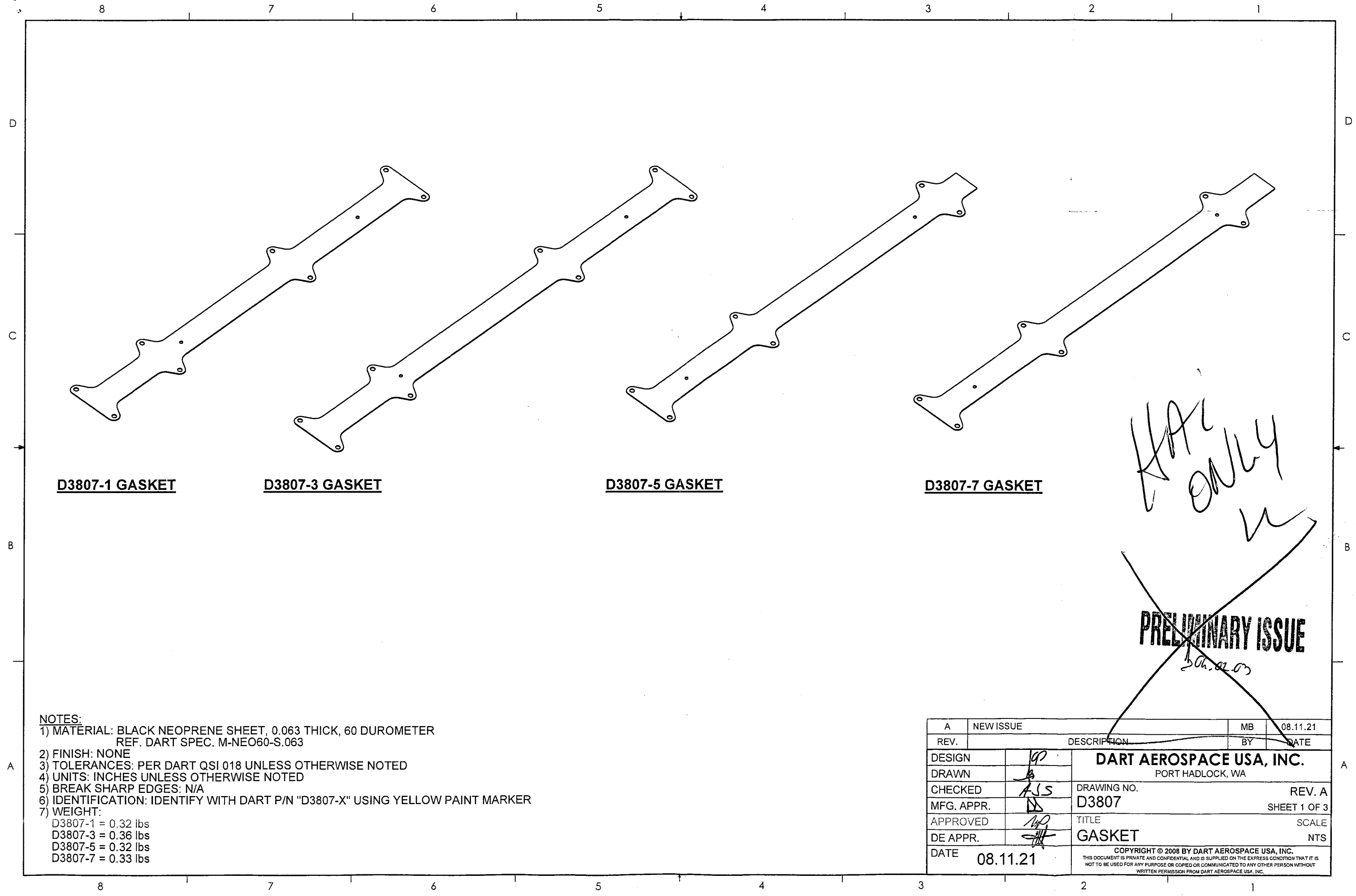
FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	X	Prototype
----------	----------------------	----------	------------------

[illegible]

Measured by: HB	Audited by:	Prototype Approval:
Date: 9-2-4	Date:	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



D3807-1 GASKET

D3807-3 GASKET

D3807-5 GASKET

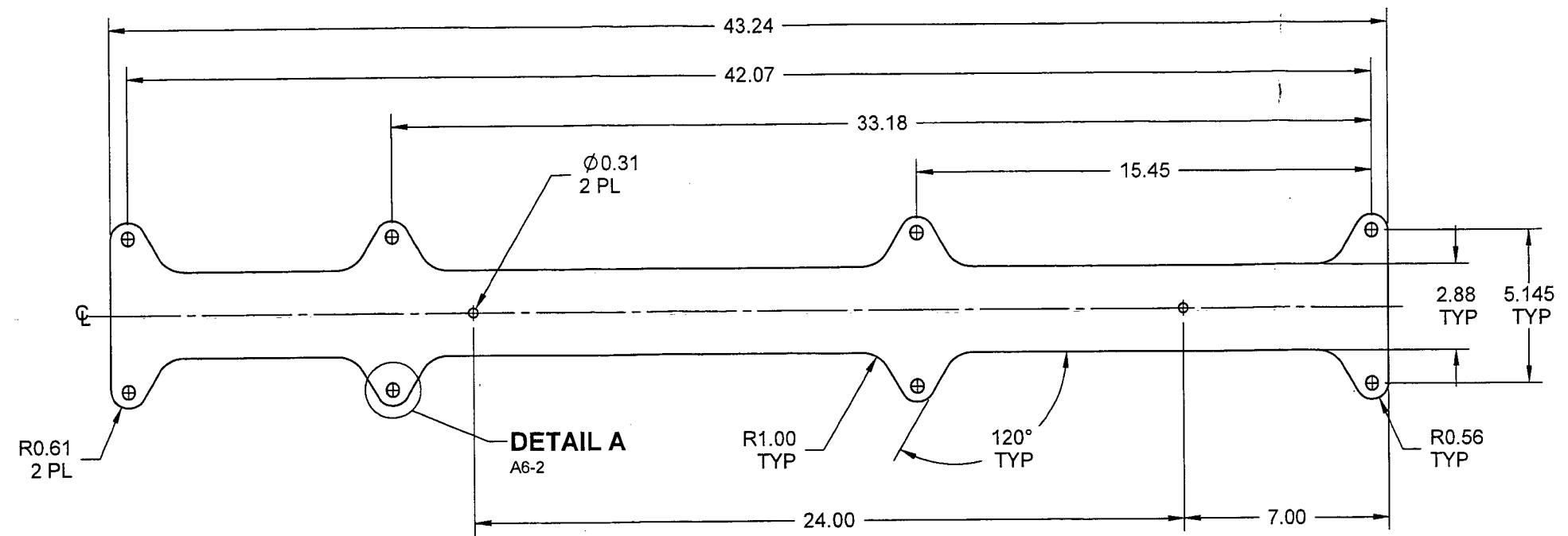
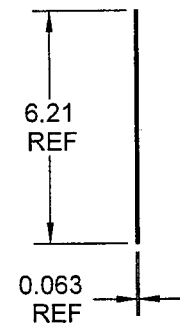
D3807-7 GASKET

*HAZ
ONLY*

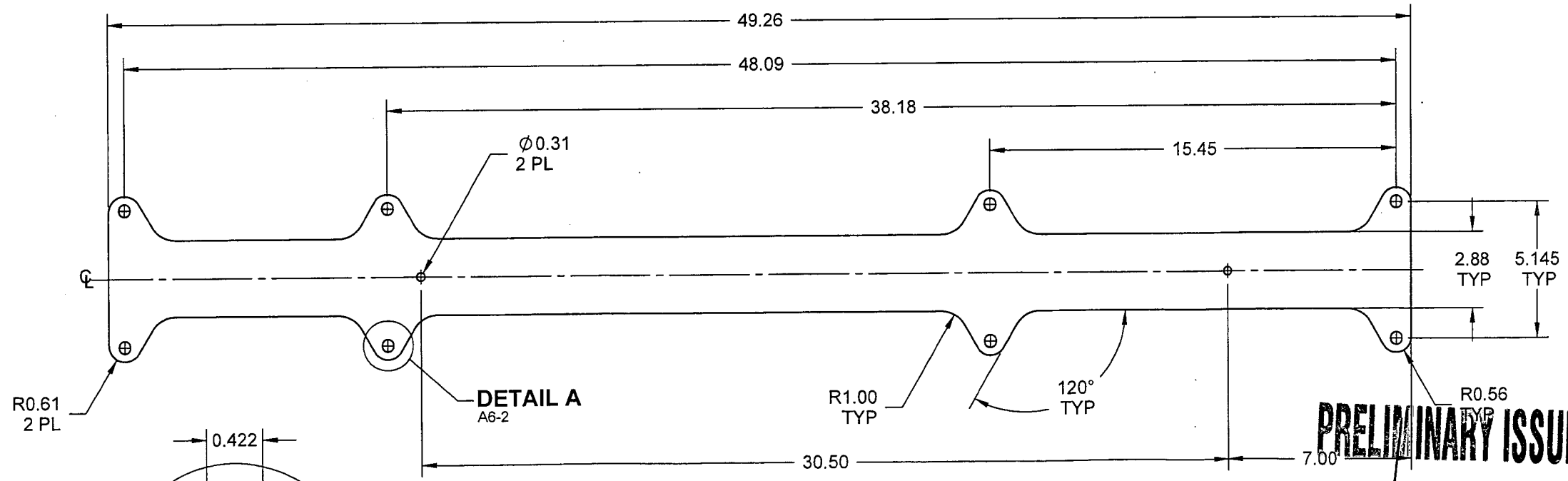
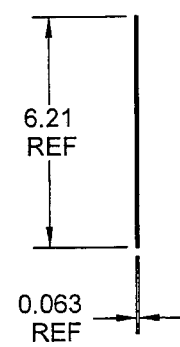
PRELIMINARY ISSUE
08.11.21

- NOTES:
- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF. DART SPEC. M-NEO60-S.063
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
 - 7) WEIGHT:
 - D3807-1 = 0.32 lbs
 - D3807-3 = 0.36 lbs
 - D3807-5 = 0.32 lbs
 - D3807-7 = 0.33 lbs

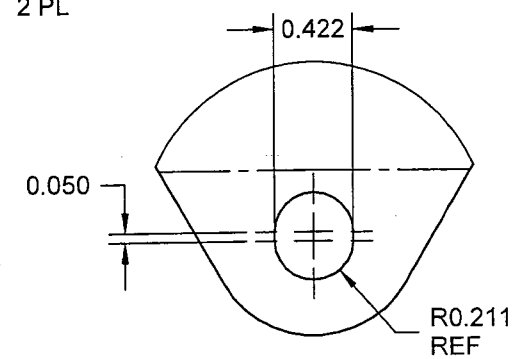
A	NEW ISSUE	MB	08.11.21
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>JP</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	<i>JS</i>		
CHECKED	<i>JS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>JS</i>	D3807	SHEET 1 OF 3
APPROVED	<i>JP</i>	TITLE	SCALE
DE APPR.	<i>JP</i>	GASKET	NTS
DATE	08.11.21	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	



D3807-1 GASKET



D3807-3 GASKET



DETAIL A: SLOT DETAIL
TYP
B5-2
C5-2
B5-3
C5-3

PRELIMINARY ISSUE
06.02.03

DESIGN	lp	DART AEROSPACE USA, INC.	
DRAWN	AS	PORT HADLOCK, WA	
CHECKED	AS	DRAWING NO.	REV. A
MFG. APPR.	AS	D3807	SHEET 2 OF 3
APPROVED	lp	TITLE	SCALE
DE APPR.	lp	GASKET	NTS
DATE	08.11.21	<small>COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	